

69021209 REF
VER-MAIN
TOR HUB

5. IDENTIFY PER HPB-5, TYPE I, CLASS I
 ③ WELD PER HP11-1
 3. ALL MACHINED SURFACES .005 MAX
 ② BLACK OXIDE PER HP4-50, CLASS I
 1.
 NOTES: UNLESS OTHERWISE SPECIFIED

369D29932 REV SHEET 1

ZONE		REVISIONS		DATE	APPROVED
1	2	3	4		
16	A	ADDED DETAIL OF ENHANCED		10/20/72	
17	B	1.75 WAS 0.53, 0.250 WAS 0.030		10/20/72	
18	C	0.750 WAS 0.375		10/20/72	
19	D	DELETED DIM 1		10/20/72	
20	E	9 MATL SIDE WAS .38X.50X1.30		10/20/72	
21	F	CBS. SPEC WAS 00-5-635		10/20/72	
22	G	RELEASED BY 00130234		10/20/72	

UNDER REVIEW
 URF 19-643 19.03.18 (KPT)

RELEASED FOR PROD.
 DATE: 02/07/02 INT: VP AB1162

PRODUCTION

FILE COPY

7075 T6 1.000 X 12 X 48 makes 3 sets

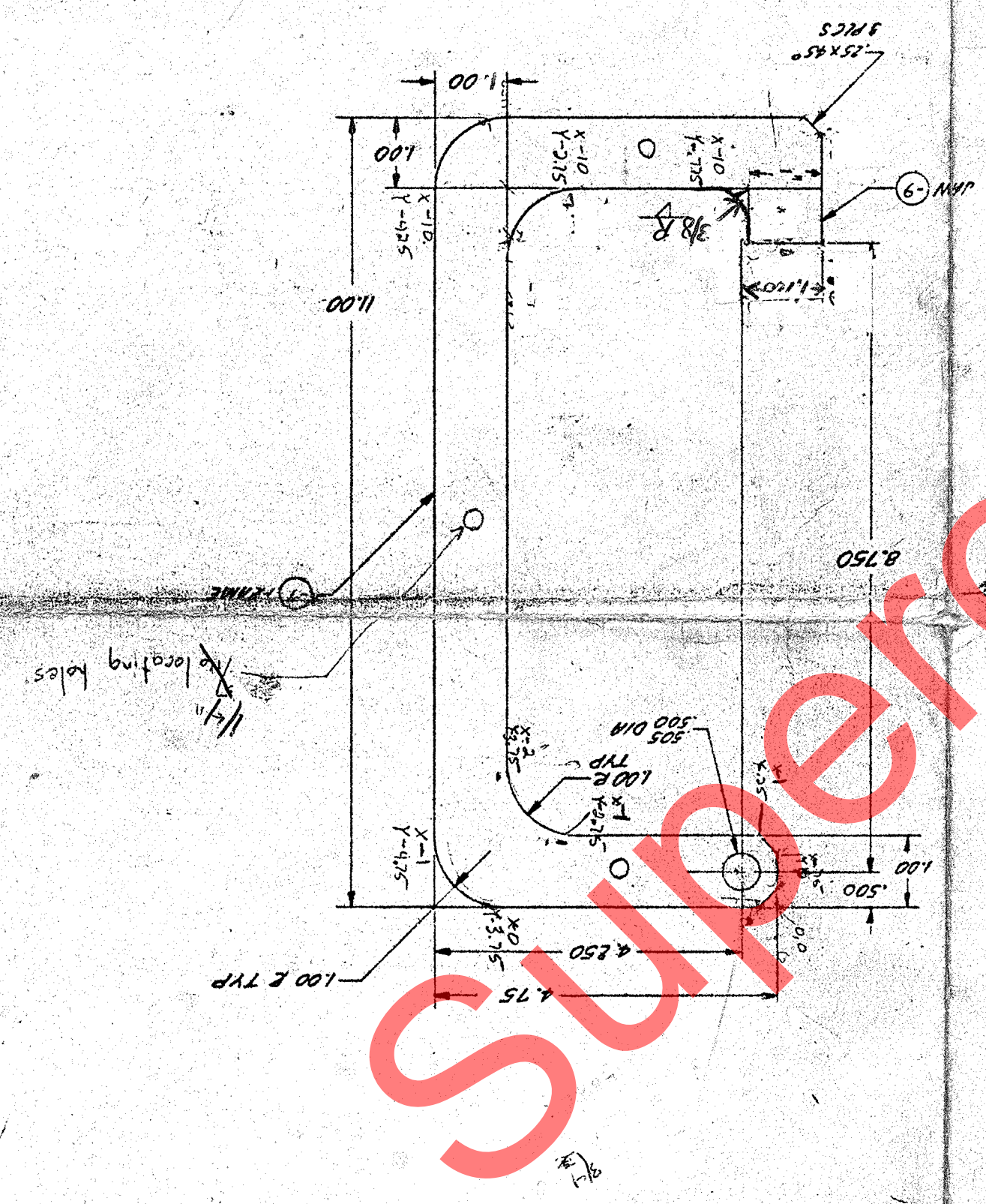
QTY REQD	PART NO.	NAME	SIZE	DESCRIPTION	SPECIFICATION	ZONE
3	NAS 1308-32	BOLT, MACHINED				
3	AN315-BR	NUT, PLAIN				
1	369A9932-31	THRUST PAD				
1	369A9932-7	PULLER SCREW				
1	-9	JAW	.75 X 1.00 X 1.00	1020 STEEL BAR COLD ROLLED	90-5-634	
1	-7	FRAME	1.00 X 5.00 X 1.00	1020 STEEL BAR COLD ROLLED	90-5-634	
3	-5	PULLER				
1	-3	PULLER NUT	1.00 X 6.00 X 2.00	1020 STEEL BAR COLD ROLLED	90-5-634	
-5	BSC	SEA				

APPROVALS		LIST OF MATERIAL		CRITICAL PART	
DRAWN BY: [Signature]		MATERIAL		Hughes Helicopters	
CHECKED BY: [Signature]		DIMENSIONAL TOLERANCES		Division of Surface Corporation	
DATE: 10/20/72		3 PLACE DECIMAL & .005		CA 00230	
DATE: 10/20/72		ANGULAR ± 1° 30'		DWS TITLE	
DATE: 10/20/72		NS 217 APPLICABLE		PULLER, HUB-MAIN ROTOR	
DATE: 10/20/72		CODE IDENT NO.		DWS NO.	
DATE: 10/20/72		02731		369D29932	
DATE: 10/20/72		APPLICATION (USAGE) DATA		SCALE 1/1	
DATE: 10/20/72				SHEET 1 OF 1	

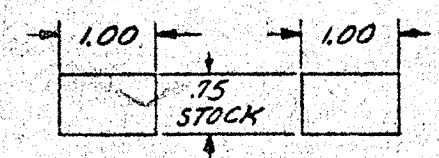
45127

ANODIZE
BLACK
11/4 X 5/8 X 1"
RBD 29932
7075

DETAIL - 5 PULLER ②

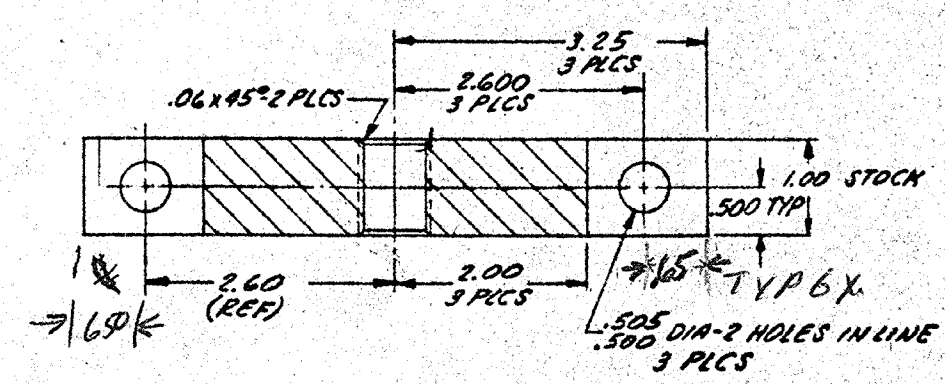
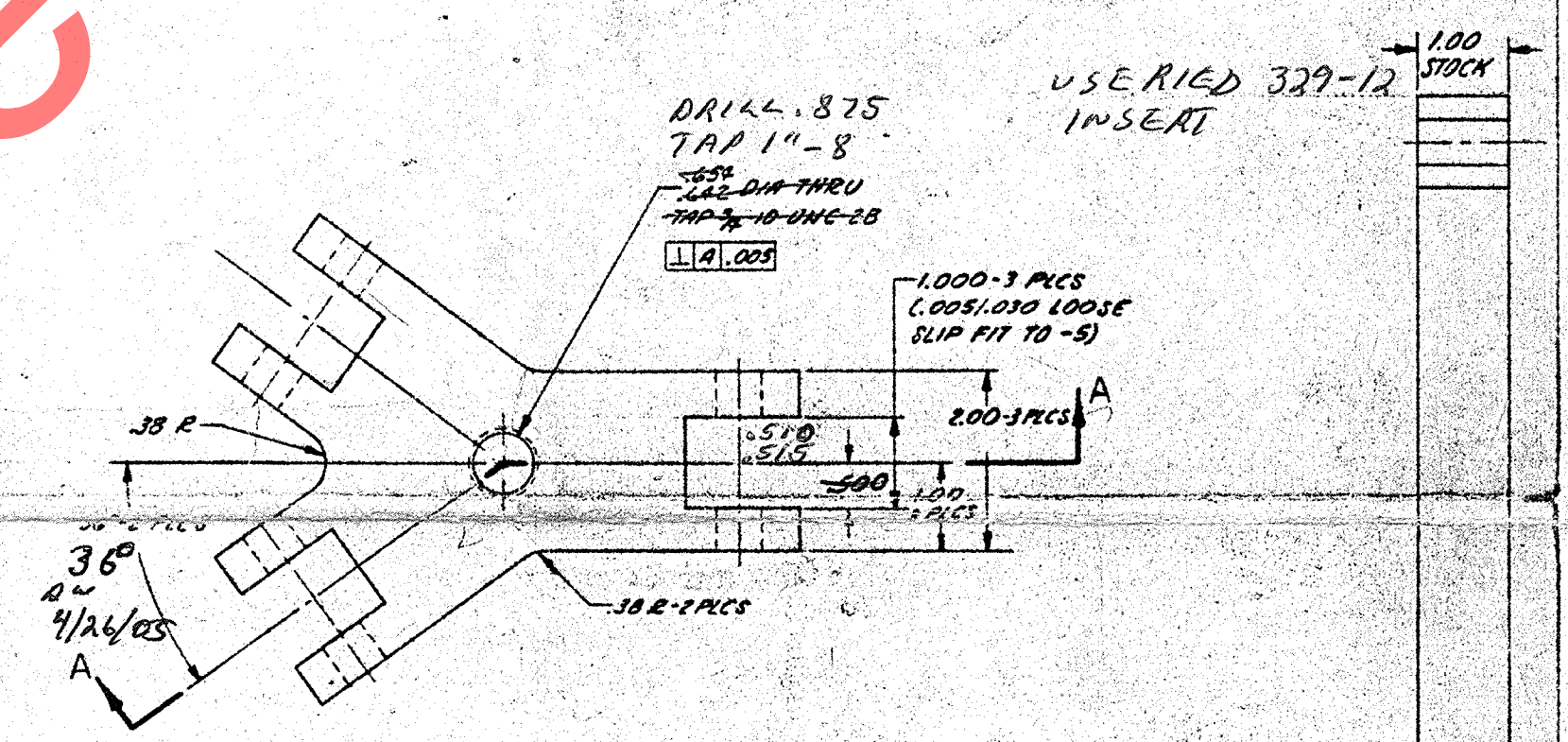


UNDER REVIEW
URF 19-643 19.03.18 (KPT)



DETAIL - 6 JAW

ANODIZE
BLACK



SECTION A-A

DETAIL - 3 PULLER NUT ②

BLANK 6 3/4 X 5 7/8 X 1"
7075

RBD 29932

3.25u
2.600
6.50

FILE COPY

369D29932

A 1

SHOP COPY

RELEASE FOR PROD
DATE 7/19/10 *EWB*

(25) HANDLE

2.50

5.00

.06 x 45°
(TYP)

WELD JIG IN CABINET

.75 DIA STOCK

UNDER REVIEW

URF 19-643 19:03:18 (KPT)

7 1/8 7.50

5.00

3/4-10 NC-2A

(23) SCREW CONTROLLED DOCUMENT
DATE 02-05-15 JOB# 01-458

.06 x 45°

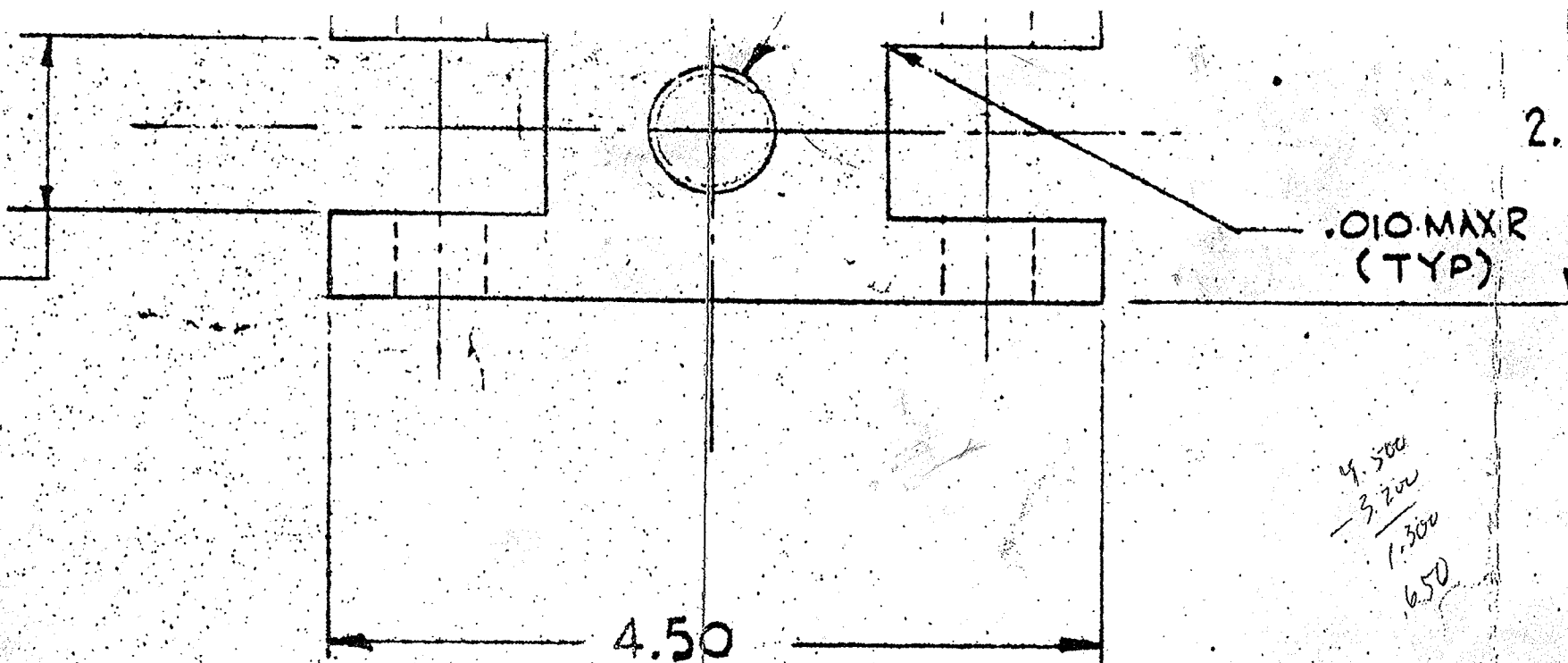
(7) PULLER SCREW (2)

07-03-14
08-03-12
09-03-13
06-11-11 SC

2.53 DIA

RB49932

OT (TYP)
LOOSE
TO -27)

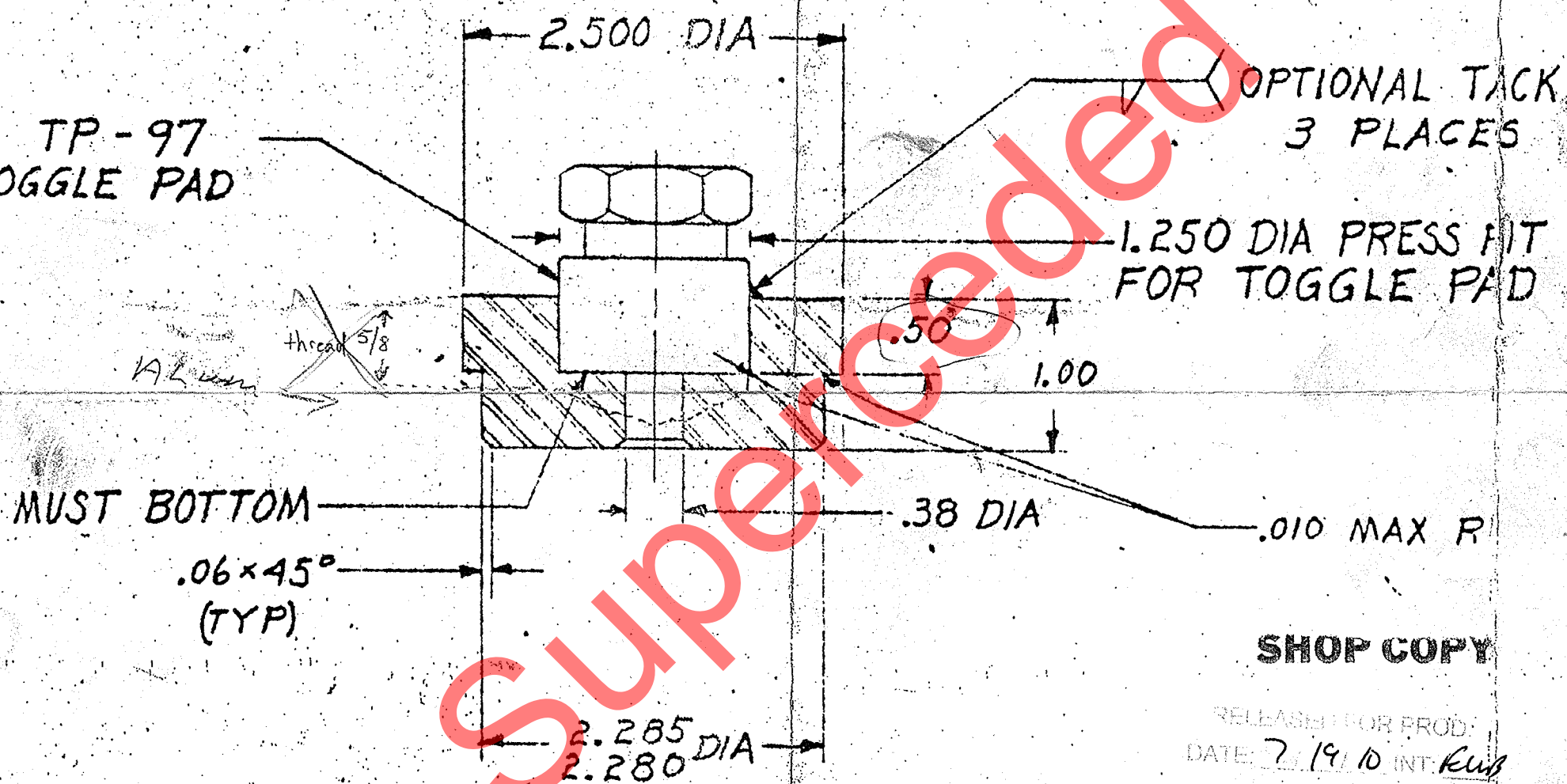


⑨ PULLER NUT ②

UNDER REVIEW

URF 19-643 19.03.18 (KPT)

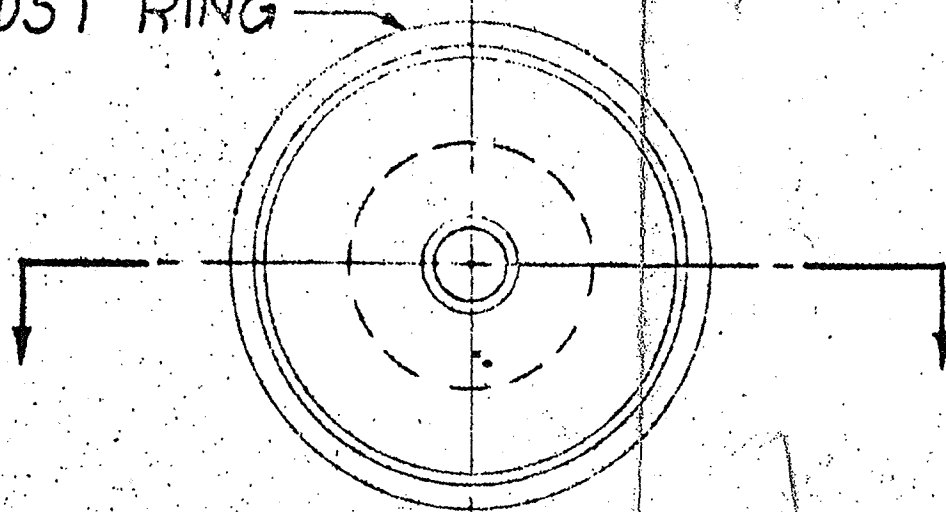
TP-97
TOGGLE PAD



SHOP COPY

RELEASED FOR PROD.
DATE 7/19/10 INT: KUP

③③ THRUST RING



RELEASED FOR PROD.
DATE 6/16/11 INT: SL
08-03-12 wh
09-03-13 wh
07-03-14 wh

CONTROLLED DOCUMENT
DATE 02-05-15 JOB# 01-458

③① THRUST PAD ②

3 Jan

RBA9932